



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PB67-43001-51
Job Sheet 173178



Part No: PB67-43001-51

Job Qty: 4 ea

Part Name: Long T-Handle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-25 new issue DD verified by:ec IPP REV:B 16.11.22 DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Large Fab-7		CPL
100	Large Fab	4 pcs	4/14/18	4/14/18	0.00	4.94	Large Fab 2		CPL
110	QC	4 pcs	4/14/18	4/14/18	0.00	0.00	QC9		PD 18-3-12
120	QC	4 pcs	4/14/18	4/14/18	0.00	0.00	QC5		PD 18-3-12
130	Small Fab	4 pcs	4/14/18	4/14/18	0.00	1.46	Small Fab-2		CPL
140	QC	4 pcs	4/14/18	4/14/18	0.00	0.00	QC5		PD 18-3-12
150	Powdercoat	4 pcs	4/16/18	4/16/18	0.00	0.31	Powdercoat5		PD 18-3-12
160	QC	4 pcs	4/16/18	4/16/18	0.00	0.00	QC3		11 APR 02
170	Packaging	4 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1		DC 9-2018-04-02
180	QC21-SA	4 Ea	4/16/18	4/16/18	0.00	0.00	QC21		21 APR 02 2018

M134092 START 8:20 OUT 1:30 FINISH 3:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-129	Tube Handle	4 Ea (1 ea)	90-Start up Operation	F160948
PB67-43001-87	Tube Arm	4 Ea (1 ea)	90-Start up Operation	F142405 → 2 F161058 → 2
PB67-43001-93	Tube End Cap	8 Ea (2 ea)	90-Start up Operation	F142402-2
240-107	Spring Slotted Pin	4 Ea (1 ea)	130-Small Fab	M134651
PB67-43001-89	Clevis	4 Ea (1 ea)	130-Small Fab	F142404-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-129	4	10	0
	PB67-43001-87	4	5	0
	PB67-43001-93	8	18	0
130-Small Fab	240-107	4	128	0
	PB67-43001-89	4	8	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 3:16 PM Dart.Gagnon.Michelle

001532



Container No: S049393



Part: PB67-43001-51

Job No: 173178

Serial No/Batch: S049393

Revision:

Inspector:

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